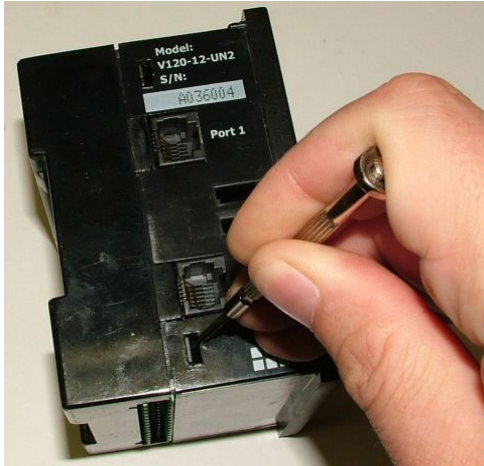




V120-12-UN2 and V120-22-UN2 Settings

Hardware configuration:

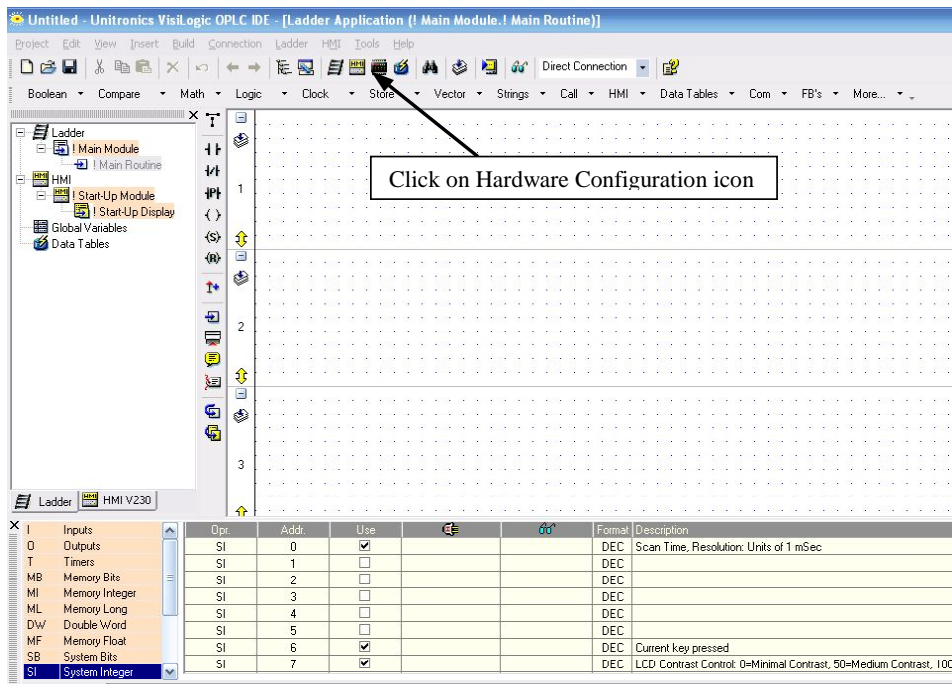


Remove rear cover (slide flat-head screwdriver carefully into the holes to disengage latches on both sides of the PLC)

Set jumpers according to table below then snap cover on.

1	2	3	4	5	6	7	8	9	10	11	12	13
A	A	B	B	A	B	B	B	B	B	B	A	A

Software Configuration:





Quality Assurance Instrumentation Torque Testing Equipment

Hardware Configuration

Select Vision from Vision/Snap-in IO/IO Expansions menus

V120-22

Select V120-22 or V120-12 according to actual hardware

Number of Inputs: 0 - Number of Outputs: 0 - I/O Capacity: 0%

Exit Help

The screenshot shows the 'Hardware Configuration' window. On the left, a vertical menu lists various expansion modules under the 'Vision' category. The 'V120-22' module is highlighted. A callout box points to this selection. Another callout box points to the 'V120-12' and 'V120-22' options, indicating that the user should choose based on their actual hardware. The main area of the window displays a 3D model of the V120-22 module and a terminal block. The status bar at the bottom shows 'Number of Inputs: 0 - Number of Outputs: 0 - I/O Capacity: 0%' and buttons for 'Exit' and 'Help'.

Hardware Configuration

V120-22-UN2

Select UN2 from model drop-down list

Op	Addr	Description
	0	
	1	
	2	
	3	
	4	
	5	
	6	
	7	
	8	
	9	
	10	
	11	

Number of Inputs: 12 - Number of Outputs: 12 - I/O Capacity: 0%

Exit Help

The screenshot shows the 'Hardware Configuration' window with the 'V120-22-UN2' module selected. The left menu shows various models under the 'Snap-in I/O' category. A callout box points to the 'UN2' model in the drop-down list. The main area displays a table with columns for 'Op', 'Addr', and 'Description'. The table lists addresses from 0 to 11. The status bar at the bottom shows 'Number of Inputs: 12 - Number of Outputs: 12 - I/O Capacity: 0%' and buttons for 'Exit' and 'Help'.